

| Document Version Control | | |
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| AP0002 | 1 | 21/10/2016 |

LOCKJAW LIP SHROUD INSTALLATION

SAFETY NOTICE

Working on heavy equipment is dangerous. Please ensure you have considered your workplace safe work procedures and the following key points before commencing any assembly or installation procedures.

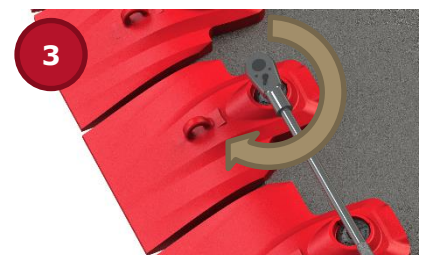
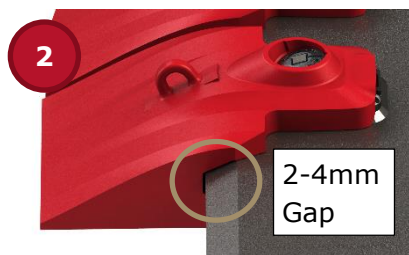
- Wear correct PPE including:
 - Full length clothing and work gloves
 - Safety work boots
- Safety glasses
 - Hearing protection
- Good general housekeeping to ensure the work area is safe and free of clutter.
- Use appropriate lifting apparatus to lift heavy items. Please refer to your work place procedures. Lifting points are provided and weights specified on all parts.
- Ensure appropriate tags for your work place and work environment are used.

PLEASE NOTE: THIS PROCEDURE WILL REVIEW THE ASSEMBLY OF A LOCKJAW LIP SHROUD. THIS GENERAL PROCEDURE MAY BE APPLIED TO ANY LOCKJAW PRODUCT!

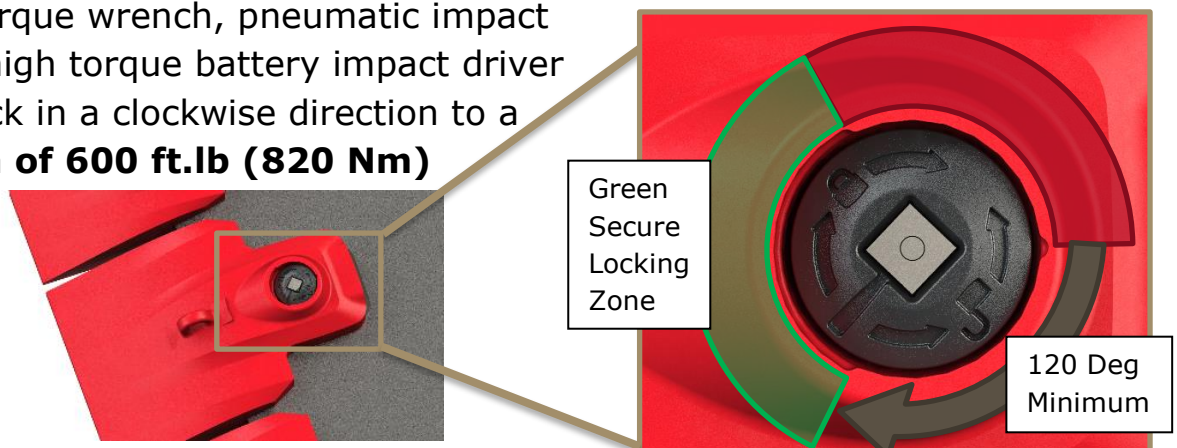
Prior to commencing any installation please ensure that the Fitment and Locking Areas (highlighted adjacent in Blue) are in good condition and free of any fines or debris that could prevent sound fitment.



1. Slide Shroud on to the lip plate, until Shroud will go no further.
2. Note there should be a 2-4mm gap at the leading edge of the lip.
3. Using a 19mm (3/4 inch) square drive tool. Rotate the lock **CLOCKWISE** to tighten the Point on to the Adaptor.



Using a torque wrench, pneumatic impact driver or high torque battery impact driver tighten lock in a clockwise direction to a **minimum of 600 ft.lb (820 Nm)**



Important: Ensure the lock rotation is within the Green Secure Zone