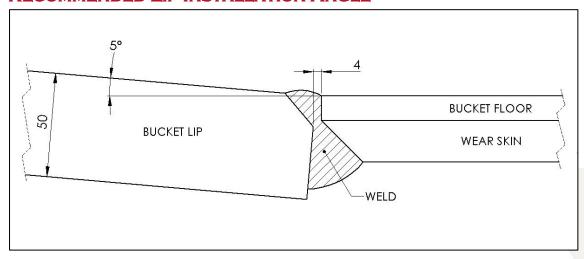


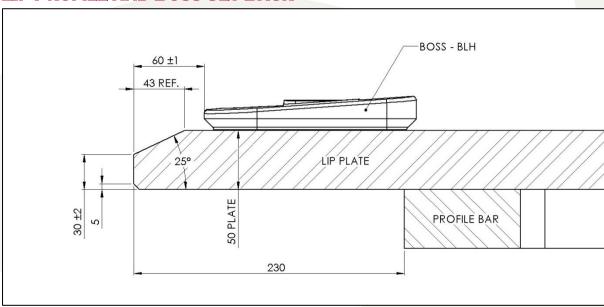
| Document Version Control |            |
|--------------------------|------------|
| Version Number           | Date       |
| 1                        | 08/09/2016 |

## LOCKJAW UNDERGROUND RECOMMENDED LIP SETUP

## **RECOMMENDED LIP INSTALLATION ANGLE**



## LIP PROFILE AND BOSS SET BACK



Lip profile must be relatively smooth and free of debris, such as weld spatter, metal deformation, cutting dags or other irregularities.

## **TOLERANCES**

| Lip Thickness | Standard Lip Plate Tolerance |
|---------------|------------------------------|
| Leading Edge  | ± 2mm                        |
| Ramp Angle    | + 0 deg / - 2 deg            |
| Boss Set Back | ± 1mm                        |

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