

LOCKJAW BOSS ASSEMBLY INSTALLATION DIRECTIONS

LOCK CAVITY INSERT



The Talon Boss is a weld-on item. For Boss positioning please follow the correct **Talon Lip Assembly Drawing** for your machine and application. Details of correct welding procedure can be found in **Talon Welding Procedure WP0003**.

IMPORTANT NOTES PRIOR TO INSTALLATION

1. Remove Lock Cavity Insert prior to commencing any welding processes.
2. Store Lock Cavity Insert in a safe location during Boss welding installation.
3. Prior to any welding process pre-heat the Boss and Lip Plate to **150°C (300°F)**.
4. Following completion of Boss welding. The Boss must cool down **below 80°C (176°F)** before fitting the Lock Cavity Insert back in to the Boss.
5. If the Lock Cavity Insert is **NOT** a push fit. Use a Loctite or equivalent metal bonding product to retain the Insert within the Boss.
6. The Lock Cavity Insert is a replaceable item please contact your nearest Talon dealer for details.